Fault Detection in State Variable Filter Circuit Using Kernel Extreme Learning Machine (KELM) Algorithm

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Abstract: Electronic applications have become important in industry, science, and everyday life. Modern applications demand greater complexity and smaller packaging, which makes testing more critical. Testing of analog circuit contributes major cost in IC manufacturing. This paper proposes a new method for fault classification in analog circuits using Extreme Learning Machine (ELM) and Kernel ELM algorithms.ELM is a single hidden layer feed forward neural network (SLFN) which chooses the input weight randomly and computes the output weight analytically. The features of the benchmark circuit are extracted by simulating the transfer function of the circuit. The fault dictionary constructed from the features of the circuit is used as the inputs to the ELM and KELM algorithm. Simulation results show that KELM algorithm has better performance at faster learning speed than the ELM algorithm. KELM algorithm outperforms BP-NN-based and ELM-based approaches significantly with effective classification.

Keywords: Analog circuits; Neural network; fault detection; Extreme learning machine

Iskanje napak v filtru na osnovi spremenljivk stanja z algoritmom ekstremnega strojnega učenja na osnovi jedrne funkcije (KELM)

Izvleček: Elektronske naprave so postale pomembne tako v industriji kot v vsakdanjem življenju. Moderne naprave zahtevajo večjo kompleksnost in manjše ohišje, kar otežuje njihovo testiranje. Testiranje analognih vezij predstavlja največji strošek proizvajalcev integriranih vezij. Članek predlaga novo metodo klasifikacije napak v analognih vezjih s pomočjo ekstremnega strojnega učenja (ELM) in ELM algoritma na osnovi jedrne funkcije. ELM je skrita enonivojska naprej usmerjena nevronska mreža (SLFN), ki vhodno utež izbere naključno in analitično izračuna izhodno utež. Lastnosti ocenjevalnega vezja so izluščeni s pomočjo simulacij prenosne funkcije vezja. Nabor napak na osnovi lastnosti vezja predstavlja vhod ELM in KELM algoritmu. Simulacije nakazujejo, da ima KELM algoritem boljše lastnosti in izkazuje hitrejše učenje kot ELM algoritem. KELM algoritem močno presega BP-NN in ELM pristope z učinkovito klasifikacijo.

Ključne besede: Analogna vezja; nevronske mreže; odkrivanje napak; ekstremno strojno učenje

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1 Introduction

The System-on-chip (SOC) technology has raised the importance of analog circuitry, moving it more into mainstream integrated circuit (IC) design. The advancements in IC technology and co-existence of analog and digital signals make testing, a challenging task. Therefore, electronic tests are system dependent and there are different fault diagnosis methods based on the signal nature[1].There are very limited number of testing tools available for analog and mixed signal circuits. Analog and mixed signal IC's have complex functions in which traditional functional testing methods cannot be applied. Analog fault diagnosis is complex and challenging because of the absence of efficient fault mod-

els, component tolerance, and non-linearity [2]. The fault diagnosis of analog circuits is generally classified into Simulation After Test (SAT) and Simulation Before Test (SBT). SBT is suitable for recent research work and is the most preferred [3]. Fault in analog circuits is classified into hard faults and soft faults. Among the various approaches, the approximation methodology can be used for modeling the dynamic system and its failure. Some important approximation models are spline, radial bias function, Artificial Neural Network (ANN), and adaptive fuzzy system. ANN has gained more importance recently in soft fault diagnosis as it has high learning capability [4].

Analog testing includes two parts: Test pattern generation and fault diagnosis. There are many researches in both the parts of the analog testing Pan and Cheng (1999) proposed a novel and cost effective technique for Linear Time Invariant (LTI) analog circuits by deriving hyperplanes in the multidimensional space formed by CUT's parameters. This method has superior classification performance, but has an inadequate testing accuracy [5]. Test generation algorithm based on Support Vector Machine (SVM) is proposed by Long *et.al* which is used for classification [6]. Balivada et.al method of test generation is based on deriving amplitude and phase error from the steady state sinusoidal waveform which is used for fault detection [7]. Hamida et.al proposed and developed software for sensitive testing and generation of test patterns for soft and hard faults [8].

Devanarayanadurg and Soma developed a dynamic programming method based on minmax formulation which is used to construct, test waveforms for on-chip test scheme and this method requires high time cost for large circuits [9]. Long et al proposed a Simulation Before Test (SBT) based method on analog circuits in 2011[10].Yang et.al proposed a method based on the heuristic graph selection approach for the selection of test points to construct fault dictionary [11].Yang et al proposed a continuous fault model using the component connection model (CCM). CCM can find fault location, but the size of CCM increases as the circuit becomes complex [12]. Li and Xie proposed a fault diagnosis method based on Kalman filter. This method is used for diagnosing both parametric and catastrophic faults [13].

Nowadays fault diagnosis based on the machine learning is used for analog circuits. Support Vector Machines (SVM) are widely used as a fault classifier in analog circuits [14-20]. The SVM algorithm maps the lower-dimensional non-linear space into high dimensional feature space for effective classification and provides high accuracy. However, this algorithm involves higher complex computation and time consumption. To solve the

above problems, a new fault detection model based on machine learning called Extreme Learning Machine (ELM) [21-25] with lower time consumption and simple process has been proposed in this paper. The accuracy of classification is not sensitive to trade-off parameters and so has good classification performance without optimization of trade-off parameters in compressing the sampled space. ELM provides better generalization performance at a faster learning speed with less human intervention.

The main contributions of this paper are summarized as follows:
(1)   The Kernel ELM classifier is proposed to detect faults in analog circuit in an efficient and effective way.
(2)   The proposed diagnostic system has achieved excellent classification results compared with the existing methods in previous studies.

The organization of the paper is as follows. Section 2 deals with a brief review of the system description. Section 3 provides a basic description of ELM method. Section 4 describes the Kernel based ELM algorithm and the fault classification by ELM and KELM algorithm. Section 5 discusses simulation results. Section 6 presents the conclusion of the paper.

2 System description

The proposed method consists of a sequence of steps as shown in Figure 1. The transfer function with the nominal component value is derived and simulated to obtain the features gain, pole selectivity, and frequency. The faults are injected by varying the component value with step size of 10% within the limit of ±50% and it is simulated. Then, a fault dictionary is created and normalised in the range -1 to 1 and it is then split into training and testing samples and these samples are given as an input to the ELM and KELM algorithms for fault classification.
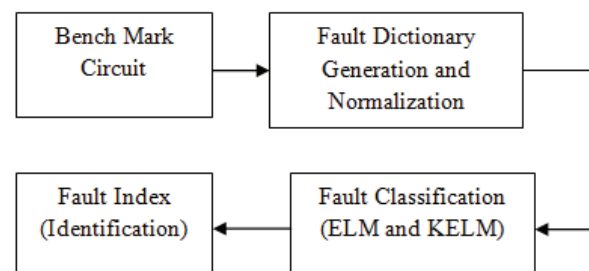

Figure 1: Fault detection framework

2.1 State Variable Filter

The State Variable Filter (SVF) is a multiple-feedback type filter circuit that is capable of producing all three filter responses, Low Pass, High Pass, and Band Pass responses simultaneously from the same single active filter design. State variable filter as shown in Figure 2a is a second-order RC active filter consisting of two identical op-amp integrators with each one acting as a first-order, single-pole low pass filter, and a summing amplifier around which the filter gains can be set.
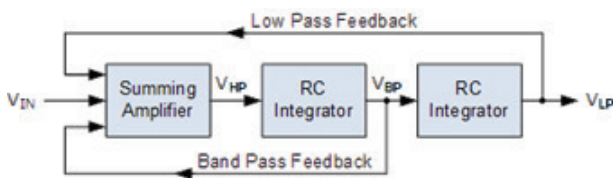
Figure 2a: State Variable Filter Block diagram.

The output signals from all the op-amp stages are fed back to the input, allowing one to define the state of the circuit. The main advantage of a state variable filter design is that the main parameters of the filters such as Gain (K), corner frequency (f_o) and the filter pole selectivity (Q) can be adjusted or set independently without affecting the filter performance.

The transfer function is the ratio of output voltage to the input voltage. Any Linear time invariant system can be described as a state-space model, with 'n' state variables for an nth order system. The low pass and high pass outputs are phase inverted while the band pass output is maintained in phase relationship. The gain of each output is an independent variable. Due to temperature variation, the component value may vary but must be within the tolerance limit.

The nominal values of the circuit components are:

R1 = R2 = R3 = R4 = R5 = 10kΩ; R6 = 3kΩ; R7 = 7kΩ; C1 = C2 = 20nF.

The voltage transfer function of the second-order SVF (Figure 2b), considering its low-pass output (V_o) is given by

$$\frac{V_o}{V_i} = \frac{-R_5}{R_1}\left[\frac{\dfrac{R_2/R_5}{R_3C_1R_4C_2}}{S^2 + \dfrac{\left(1+\dfrac{R_2}{R_5}+\dfrac{R_2}{R_1}\right)s}{\left(1+\dfrac{R_7}{R_6}\right)R_3C_1} + \dfrac{R_2/R_5}{R_3C_1R_4C_2}}\right] \quad (1)$$

Comparing the equation with second order low-pass filter transfer function, following relations for K, Q and f_o is obtained as follows:

$$K = \frac{R_5}{R_1}; \quad f_o = \frac{1}{2\pi}\sqrt{\frac{R_2/R_5}{R_3C_1R_4C_2}}; \quad Q = \sqrt{\left(\frac{R_3C_1}{R_4C_2}\right)\left(\frac{R_2}{R_5}\right)}\frac{1+\dfrac{R_7}{R_6}}{1+\dfrac{R_2}{R_5}+\dfrac{R_2}{R_1}} \quad (2)$$

Therefore, the Low Pass Output (LPO) of filter with nominal values of the components yields K= 1.0, Q = 1.11 and f_o = 796HZ.
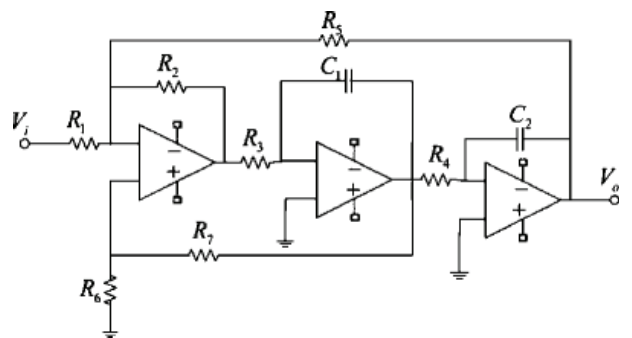
Figure 2b: State Variable Filter

The transfer function is simulated with faults injected into the components. The fault injection is done to the extent of ±50% deviation from the nominal value with a step size by 10%. Single fault is introduced to one component at a time (R_1) with other fault free components (R_2…R_7), (C_1, C2) taking different random values within their tolerance and then evaluating the parameters K, Q and f_o. The feature sets obtained contains 200 samples identified with the fault index F_1. The procedure are repeated by fixing the fault level to other components in turn and fault dictionary is generated. A sample fault dictionary is given below in Table 1 for component R_1 with 20% fault injection, which is identified with fault index F_1

Table 1: Fault dictionary

ANN Input		
Fault injected in Component	Gain (K)	Pole selectivity (Q)	Pole frequency (f_o) in Hz
	0.872328	1.164124	795.1364
	0.872123	1.159479	794.6936
	0.867851	1.159794	796.7802
	0.869872	1.157294	796.8162
(10K+20%)	0.870619	1.169578	795.3414
R1+20%	0.870069	1.161836	795.8468
	0.872095	1.162064	795.1361
	0.869524	1.162294	795.1274
	0.870863	1.156976	794.5657
	0.834129	1.169535	796.9395

There are totally nine components in the circuit, so that the total fault index is nine for a single fault. The features correspond to component values, gain, pole selectivity, and frequency. The data set obtained contains 1403 samples for training and 450 samples for testing with four features and nine fault indexes for nine components. The fault dictionary sample for R_1+20% includes features of gain, pole selectivity and pole frequency and their corresponding sample values are 0.872328, 1.159479 and 794.6936 respectively. A similar procedure is followed to all the components for assigning fault index corresponding to the faulty component and creating a fault dictionary.

3 Extreme Learning Machine (ELM)

Extreme Learning Machine (ELM) is a single hidden-layer feed forward neural network learning algorithm. ELM randomly chooses hidden nodes and determines the output weights connected to the hidden neuron in the output of the network analytically. It is to be noted that the ELM algorithm takes less training and testing time and provides good performance. The ELM algorithm is applied to several benchmarking problems and in many cases provides results that are a thousand times faster than the traditional learning algorithms [20].
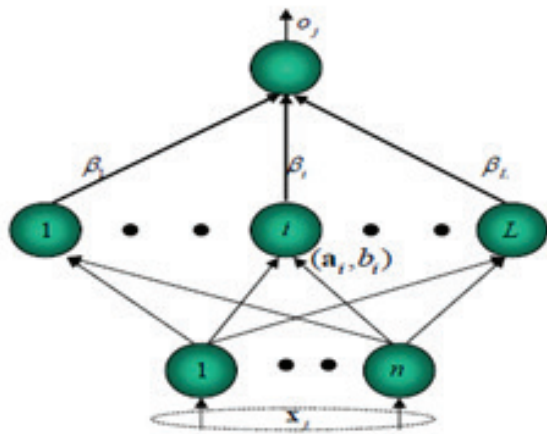

Figure3: ELM Architecture

Figure 3 shows the general ELM architecture with a single hidden layer. X_i and O_j are the input and output nodes of the network. β_i represents the weight connecting the hidden layer and the output node.

Consider a data set with N samples (x_i, t_i) where

$x_i = [x_{i1}, x_{i2}, \dots \dots, x_{in}]T$
$t_i = [t_{i1}, t_{i2}, \dots \dots, t_{im}]T$

The classification problem with SLFN is solved with Ñ hidden nodes and activation function g(x). The output nodes are linear and the output o_j can be expressed as:

$$\sum_{i=1}^{\tilde{N}} \beta_i g_i \left(x_j \right) = \sum_{i=1}^{\tilde{N}} \beta_i g_i \left(w_i x_j + b_i \right) = o_j \; for \; j = 1, 2, \dots . N \qquad (3)$$

Where $w_i = [w_{i1}, w_{i2}, \dots \dots, w_{in}]T$ is the weights between the input nodes and the jth hidden node, $\beta_i = [\beta_{i1}, \beta_{i2}, \dots \dots, \beta_{im}]T$ is the output weight vector existing between the hidden layer and the output layer, b_i is the threshold of the ith hidden node. The network can approximate the given problem with N samples with zero error if there are N hidden nodes which mean that the following exists.

$$\sum_{i=1}^{\tilde{N}} \beta_i g_i \left(w_i x_j + b_i \right) = t_j \; for \; j = 1, 2, \dots . N \qquad \text{where t is the target} \qquad (4)$$

The above N equations can be written as specified below

$$H \, \beta = T \qquad (5)$$

Where

$$H = \begin{bmatrix} g\left(w_1 x_1 + b_1\right)\dots\dots.g\left(w_{\tilde{N}} x_1 + b_N\right) \\ . \\ . \\ . \\ g\left(w_1 x_N + b_1\right)\dots\dots.g\left(w_{\tilde{N}} x_N + b_{\tilde{N}}\right) \end{bmatrix} \quad \beta = \begin{bmatrix} \beta_1^T \\ . \\ . \\ . \\ \beta_{\tilde{N}}^T \end{bmatrix} \quad T = \begin{bmatrix} t_1^T \\ . \\ . \\ . \\ t_N^T \end{bmatrix}$$

Given a training set D= {$(X_i, t_i) : X_i \in R^n, t_i \in R$, i=1,2........N}, the number of hidden nodes and hidden node activation functions for extreme learning machine, the algorithm steps are given as follows:

Step 1: Random assignments of the weights between the hidden nodes and the input nodes w_i and the bias of the hidden nodes.

Step 2: Calculation of the hidden layer output matrix H

Step 3: Calculation of the output weight β using: $\beta = H^\dagger T$

The $H^\dagger$ is generalized Moore-Penrose inverse matrix. The output weight gives the smallest norm least-squares solution for the linear system and gives the unique solution.

4 Kernel ELM

Kernel based Extreme Learning Machine (KELM) is a single hidden-layer feed forward neural network learn-

ing algorithm. In KELM, the numbers of hidden nodes are not chosen; it is arbitrarily determined by the algorithm based on the application. The ELM algorithm determines the initial parameters of input weights and biases randomly with simple kernel function. The stability and generalization performance of the KELM algorithm is determined by these input parameters. KELM improves the stability and performance by eliminating feature mapping of hidden neurons and with the group of activation functions. KELM has kernel parameters which are optimized to improve the generalization performance. KELM is used to overcome the drawbacks of ELM algorithm.

The KELM algorithm with fast learning speed and good generalization performance is widely used in many fields. In KELM, the initial parameters of the hidden layer need not be tuned and all nonlinear piecewise continuous functions can be used as the hidden neurons. Considering the N arbitrary distinct samples {(x_i, t_i) | x_i ∈ R^n, t_i ∈ R^m, i=1,2,......,N} the output function in KELM with L hidden neurons is

$$f_L(x) = \sum_{i=1}^{L} \beta_i h_i(x) = h(x)\beta \tag{6}$$

β= [β_1, β_2,......, β_L] is the vector of output weights between the hidden layer of L neurons and the output neuron and h(x) =[h_1(x),h_2(x),......, h_L(x)] is the output vector of the hidden layer with respect to the input x and it maps the data from input space to the ELM's feature space.

In order to improvise the generalization performance and to decrease the training error the output weight and training error should be minimized at the same time.

Minimize $\|H\beta - T\|, \|\beta\|$ (7)

Where ||Hβ-T|| is the training error and ||β|| is the output weight.

The least square solution based on Karush-Kuhn-Tuker theorems (KKT) conditions the output weight β which can be written as

$$\beta = H^T \left(\frac{1}{C} + HH^T \right)^{-1} T \tag{8}$$

where H is the hidden layer output matrix, C is the regularization coefficient and T is the expected output matrix of the input samples.

The output function of the KELM learning algorithm is

$$f(x) = h(x)H^T \left(\frac{1}{C} + HH^T \right)^{-1} T \tag{9}$$

If the feature mapping of h(x) is unknown and the kernel matrix based on Mercer's conditions is defined as

$$M = HH^T : m_{ij} = h(x_i)h(x_j) = k(x_i, x_j) \tag{10}$$

The output function of KELM can be defined as

$$f(x) = [k(x,x_1),......,k(x,x_N)]\left(\frac{1}{C} + M \right)^{-1} T \tag{11}$$

Where M=HH^T and k(x, y) is the kernel function of the hidden neurons of a single hidden layer feed-forward neural networks.

There are many kernel functions such as linear kernel, polynomial kernel, Gaussian kernel, and exponential kernel which satisfy the Mercer condition available from the existing literature. It is observed that different types of kernel activation functions have great influence on the performance of KELM. In this kernel-based ELM, the hidden layer feature mapping $h(x)$ need not to be known to the user. In addition, the number of hidden nodes L need not be specified.

RBF kernels can be randomly generated instead of being tuned. This allows the centers and impact widths of RBF kernels to randomly generate and analytically calculate the output weights instead of iterative tuning. The kernel function of ELM can be any nonlinear bounded integral function which is almost continuous anywhere.

4.1 Fault detection and classification using ELM and KELM

The flow diagram of the proposed ELM and KELM algorithm is shown in Figure 4.The training and testing samples are obtained from the fault dictionary. Seventy five percentages of data are chosen for training and twenty five percentages of data is chosen for testing. The testing and training data are chosen randomly and are normalized in the range -1 to 1.The normalized training and testing data are given as an input to the algorithm. As described earlier, the four dimensional feature vectors consisting of component value, gain, pole selectivity, and frequency are taken as an input for ELM to classify faults. Twenty hidden nodes with various activation functions are used for the ELM. ELM has five input parameters such as training data, testing data, number of hidden nodes, activation function and a parameter to determine regression or classification. The output of the algorithm implementation is the correct detection of the fault index as per the target defined.

The input weights and the bias of hidden neurons are generated randomly. The hidden layer output matrix is calculated from the generated input weights and the bias matrix based on the activation function. The output weight is calculated from the pen-rose inverse of a hidden layer matrix and the target.

In KELM, the kernel matrix is computed using the kernel function and varying the kernel parameter. The output weight is computed from kernel matrix and target. The output weight is the least square solution of the system which produces a minimum error. Minimum error results in high accuracy of fault classification.
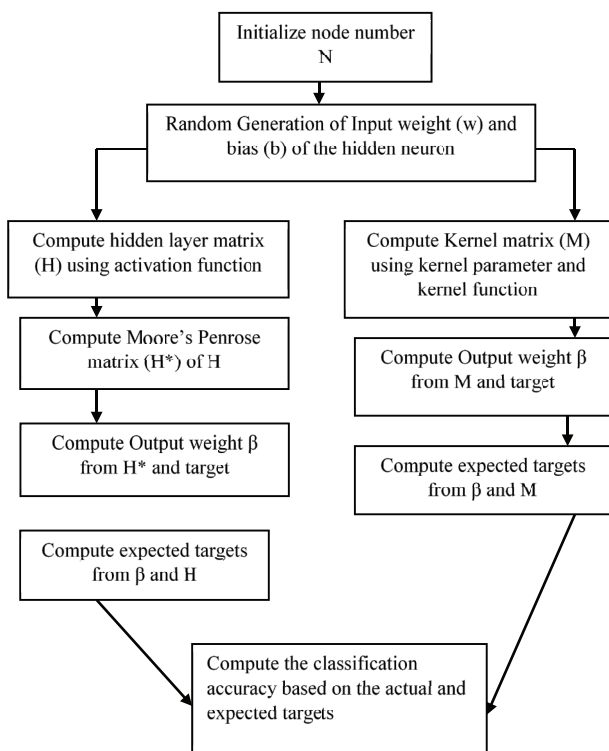

Figure 4: Flow diagram for fault detection using ELM/KELM.
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5 Simulation results

5.1 Basic ELM implementation results

Fault detection and classification are performed with training and testing samples using the ELM algorithm in MATLAB tool version 2013a. ELM algorithm has five input parameters. The parameters are training set, testing set, parameter to determine regression or classification, hidden nodes, and activation function. The value 0 is used for regression and 1 is used for classification [21, 22].

A set of 1853 samples from the fault dictionary is used where 1403 samples are used for training and 450 samples are used for testing the network. The samples are given as inputs to ELM for fault classification. The number of hidden nodes is varied and the performance measures like training time, testing time, training accuracy and testing accuracy are noted and these parameters are compared for different hidden node values as in Figure 5. Five different activation functions are used in the algorithm, which are sigmoid, sine, hard limit, triangular basis and radial basis function. The performance measures for the five different functions are compared and are shown in Table2.
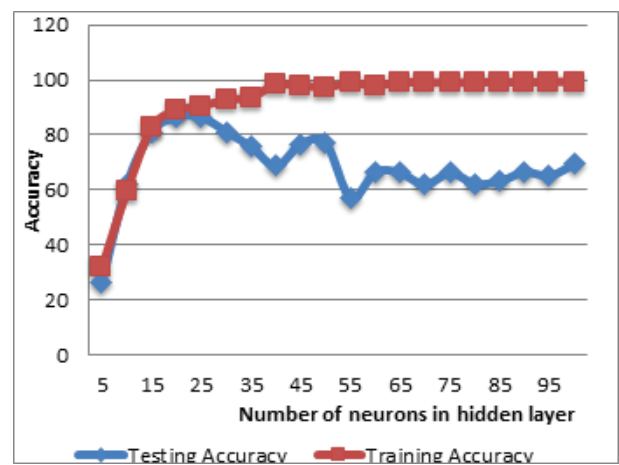

Figure 5: Accuracy Performances for Sigmoid Activation Function

Figure 5 shows the training and testing accuracy for different numbers of hidden nodes. The training accuracy increases as the number of node increases and remains stable when the number of nodes is increased beyond 40 and the testing accuracy increases as the number of nodes increases and starts decreasing as the number of nodes is increased beyond 20.

Table 2: Performance comparison of ELM with several activation functions

Activation Function	Training Accuracy %	Training Time Secs	Testing Accuracy %	Testing Time Secs
Sine	87.41	0.1250	86.67	0
Sigmoid	91.19	0.8281	82.66	0.0313
Hard limit	70.37	0.1094	67.04	0.0156
Triangular Basis	89.59	0.0781	88.15	0
Radial Basis	86.61	0.1875	82.96	0

The performance measures of the varied activation functions indicate that the sigmoid activation function produces the optimum performance compared to the

other activation function because it has better misclassification and compressing property.

The performance of ELM algorithm is compared with the BP-NN. BP neural networks are a kind of multilayer feed forward neural network, with a mapping function which has the ability of reverse transmission and error correction. It expresses the system through associative memory and learning input/output parameters of the unknown system. The main function of BP is to repeatedly adjust and train the weights and bias of the network by using the back propagation algorithm to make the output vector and expected vector to become closer. The adjusting and training is not complete until the sum of squares of network output layer error is less than the specified error.

The performances of the algorithms are analyzed by using confusion matrix. The confusion matrix contains information about actual class and predicted class. The matrix describes all the possible outcomes of the result. The possible outcomes of the results are True Positive (TP), True Negative (TN), False Positive (FP) and False Negative (FN). The faults which occurred are correctly identified and are named as TP and faults which do not occur are identified are named as TN. If the faults are identified when the faults actually do not occur, they are named as FP and if the faults are not identified if the faults actually occur they are named as FN. The measures used for analyzing the performance are accuracy, sensitivity, specificity, error, and precision. Accuracy means the proportion of the correctly identified samples to the total number of samples. Specificity is the ability of the methods to identify the normal cases and sensitivity measures the abnormal cases. Error is the measure of the misclassification rate. Precision is the proportion of the positively predicted cases. The above measures are computed using the formulas from the confusion matrix for both the algorithms and the comparison of BP-NN and ELM algorithm is given for testing samples in Table 3.

$$Accuracy = \frac{TP + TN}{TP + TN + FP + FN} \qquad (12)$$

$$Error = \frac{FP + FN}{TP + TN + FP + FN} \qquad (13)$$

$$Sensitivity = \frac{TP}{TP + FN} \qquad (14)$$

$$Specificity = \frac{TN}{TN + FP} \qquad (15)$$

$$Precision = \frac{TP}{TP + FP} \qquad (16)$$

The ELM algorithm with 20 hidden neurons provides training accuracy of the average 97.7% with 0.0781sec training time and testing accuracy of the average 96 % with 0.0625sec testing time. BP-NN takes more training time of 25.656 sec and testing time of 0.0469 sec and provides less testing accuracy of 91% for detecting the faults.

5.2 Kernal ELM implementation results

In the KELM learning algorithm, the learning ability and the generalization performance are influenced mainly by the kernel parameters of different kernel functions. In this paper, the RBF kernel function, linear kernel function, polynomial, and wavelet kernel function are used to construct a different classifier for predicting the faults in state variable filter circuit. ELM with kernels takes no consideration of the feature mapping function h(**x**), input weight **w**, bias b, and the number of hidden layer nodes L. Instead, ELM with kernels concerns only the kernel functions K (**x**i, **x**j) and the training samples.

The KELM algorithm has four different types of kernel such as RBF kernel, linear kernel, poly kernel, and wavelet kernel. The algorithm performance for the different

Table 3: Performance comparison between ELM and BP-NN.

Fault index	Accuracy in %		Error in %		Precision in %		Sensitivity in %		Specificity in %	
	BP-NN	ELM	BP-NN	ELM	BP-NN	ELM	BP-NN	ELM	BP-NN	ELM
1	91.4	95.6	8.6	4.4	89.7	81.3	52.0	78.0	98.9	97.8
2	91.4	98.9	8.6	1.1	69.5	95.9	82.0	94	93.1	99.5
3	95.6	95.3	4.4	4.7	84.9	76.4	90.0	84	96.8	96.8
4	76.4	98.0	20.6	2.0	36.4	100	64.0	82	81.9	100
5	100	95.1	0	4.9	100	88.9	100	64	100	99
6	82.4	93.8	17.6	6.2	17.7	65.7	60	92	95.7	94
7	89.3	96.9	10.7	3.1	75.0	78.1	48.0	100	97	96.5
8	95.0	96.9	5.0	3.1	78.7	100	96.0	72	94.8	100
9	95.6	96.4	4.4	3.6	97.3	85.6	75.0	83.6	96.6	97.9

Table 4: Performance of various kernels

Kernel Type	Kernel Parameter	Training Time(s)	Testing Time(s)	Training Accuracy	Testing Accuracy
RBF Kernel	0.01	0.1453	0.0318	100	98.77
Linear Kernel	0.01	0.3442	0.0221	26.09	22
Poly Kernel	[0.01 10]	0.8209	0.2172	85.74	74.44
Wavelet kernel	[0.01 0.01 0.01]	0.5544	0.1321	100	94.44

kernel types are obtained by varying the kernel parameters. The kernel parameter is given in scalar form for RBF and linear kernel. The kernel parameter is given as a vector for polynomial and wavelet kernel. Among the entire kernels, RBF kernel with 0.01 as kernel parameter gives the best result in terms of time and accuracy, and is shown in Table 4. Accuracy performance for various types of kernel is shown in Figure 6.
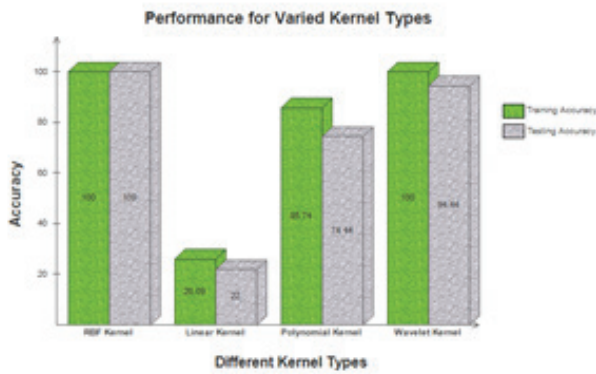

Figure 6: Accuracy performance for various kernel types

The testing accuracy and training accuracy for varied RBF kernel parameter is shown in Figure 6a and 6b.

The performance of KELM algorithm with RBF kernel for detecting a single fault in state variable filter is analyzed using confusion matrix and the parameter accuracy, error, precision, sensitivity, and specificity determined are tabulated in Table 5 for testing samples after training is carried out.

Table 5: SVF Single Fault -Testing data results

Fault Index	Accuracy (%)	Error (%)	Precision (%)	Sensitivity (%)	Specificity (%)
1	98.22	1.78	93.75	90	99.25
2	98.67	1.33	95.83	92	99.5
3	97.33	2.67	82.76	96	97.5
4	98.67	1.33	92.31	96	99
5	98.67	1.33	100	88	100
6	99.56	0.44	96.15	100	99.5
7	99.56	0.44	100	96	100
8	99.11	0.89	94.23	98	99.25
9	99.11	0.89	97.92	94	99.75
Average	98.77	1.23	94.77	94.44	99.31

KELM with RBF kernel outperforms that with the other three kernel functions with an accuracy of 98.77%, an error of 1.23%, precision of 94.77%, sensitivity of 94.44%, and specificity of 99.31%.
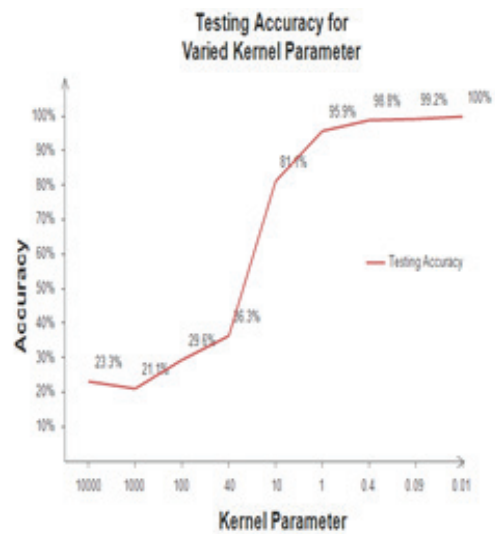

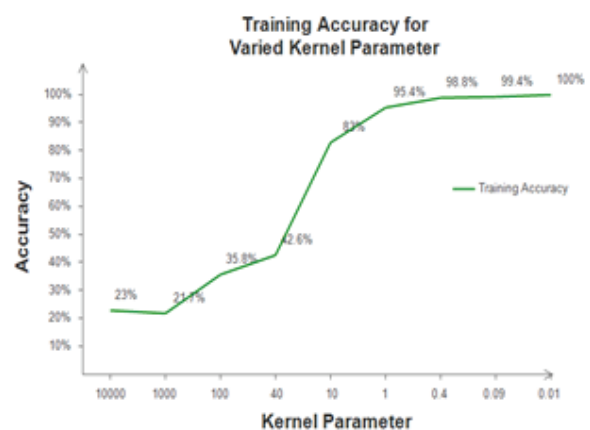**Figure 6a:** Relationship between the testing classification accuracy and Kernel parameter.

Figure 6b: Relationship between the training classification accuracy and Kernel parameter.

6 Conclusion

The parametric fault detection is experimented using ELM and KELM algorithms. ELM is a single hidden

layer feed forward neural network (SLFN) and iterative tuning is not needed for the hidden layer. The algorithm randomly chooses the input weight and the bias matrix. The hidden layer output is calculated from the activation function and the randomly generated input matrices. The hidden layer output is used in the computation of the output weight which is used in the calculation of training and testing accuracy. The comparison shows that the sigmoid activation function and twenty hidden neurons of ELM algorithm provides 97.7% training accuracy with 0.0781sec training time and testing accuracy of 96% with a 0.0625 sec testing time. This algorithm saves time efficiently. The result is compared with the BP–NN single layer architecture with the same twenty neurons for the same state variable filter. The training time obtained is 25.656 seconds and the testing time of 0.0469 seconds with testing accuracy of 91%.The results indicate that ELM provides better scalability and generalization performance at faster learning speed. The comparison between ELM and KELM is carried out which shows that KELM provides 100% training accuracy and 98.77% testing accuracy with RBF kernel. The results indicate that KELM achieves higher accuracy performance.

7 References

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